

NOT MEASUREMENT SENSITIVE

MIL-DTL-3943/431(IH)
9 May 2024

DETAIL SPECIFICATION SHEET

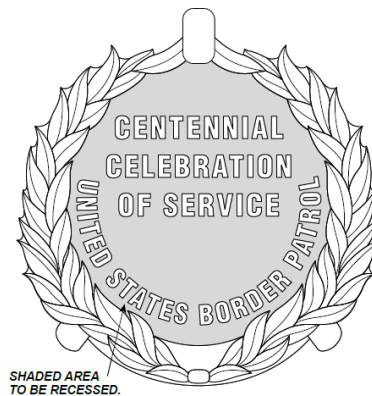
DECORATION, CENTENNIAL COMMEMORATION MEDAL, U.S. BORDER PATROL

This specification is approved for use by all Departments and Agencies of the Department of Defense

The requirements for acquiring the product described herein shall consist of this specification sheet and the issue of MIL-DTL-3943.



OBVERSE



REVERSE

DASH NO.

- 1: Regular Size
- 2: Miniature Size

MATERIAL: Red Brass 85/15 (UNS Alloy No. C-230)

FINISH: 24K Gold-Plated, Buffed Relieved, Polished Highlights and shall match The Institute of Heraldry Metal Finish Chip Number 8.

DIMENSIONS:

HEIGHT(Including lug):

- 1: 1-1/2 inches (REF)
- 2: 3/4 inch (REF)

WIDTH (At thickest point):

- 1: 1-7/16 inches (REF)
- 2: 23/32 inch (REF)

INCH-POUND

MIL-DTL-11589/724(IH)
17 May 2024

DETAIL SPECIFICATION SHEET

RIBBON, CENTENNIAL COMMEMORATION,
 U.S. BORDER PATROL

This specification is approved for use by all
 Departments and Agencies of the Department of Defense

The requirements for acquiring the product described herein shall consist of this specification sheet
 and the latest issue of MIL-DTL-11589.

COLOR PATTERN: REGULAR SIZE

FINISH: MOIRÉ

TOTAL WIDTH	WIDTH OF STRIPES INCHES & METRIC		FUNCTION OF STRIPES	COLOR & CABLE NUMBER			
				STRIPES		FILLING YARN	
1-3/8" 35.0 mm	1/32	0.8 mm	Edge & Binder	Ultramarine Blue		67118	White HA 67101
	7/32	5.5 mm	Ground	Ultramarine Blue		67118	
	1/8	3.2 mm	Ground	Golden Yellow		67104	
	3/16	4.8 mm	Ground	Irish Green		67189	
	1/16	1.6 mm	Ground	Black		67138	
	1/8	3.2 mm	Ground	White		67101	
	1/16	1.6 mm	Ground	Black		67138	
	3/16	4.8 mm	Ground	Irish Green		67189	
	1/8	3.2 mm	Ground	Golden Yellow		67104	
	7/32	5.5 mm	Ground	Ultramarine Blue		67118	
	1/32	0.8 mm	Edge & Binder	Ultramarine Blue		67118	

COLOR PATTERN: MINIATURE SIZE

FINISH: MOIRÉ

TOTAL WIDTH	WIDTH OF STRIPES		FUNCTION OF STRIPES	COLOR & CABLE NUMBER			FILLING YARN
	INCHES	METRIC		STRIPES			
11/16" 17.5 mm	1/32	0.8mm	Edge & Binder	Ultramarine Blue		67118	White HA 67101
	3/32	2.4 mm	Ground	Ultramarine Blue		67118	
	1/16	1.6 mm	Ground	Golden Yellow		67104	
	3/32	2.4 mm	Ground	Irish Green		67189	
	1/32	0.8 mm	Ground	Black		67138	
	1/16	1.5 mm	Ground	White		67101	
	1/32	0.8 mm	Ground	Black		67138	
	3/32	2.4 mm	Ground	Irish Green		67189	
	1/16	1.6 mm	Ground	Golden Yellow		67104	
	3/32	2.4 mm	Ground	Ultramarine Blue		67118	
	1/32	0.8mm	Edge & Binder	Ultramarine Blue		67118	

Custodian:
Army - IH

Preparing activity:
Army - IH

Review activity:
DLA - CT

(Project No. 8455-2024-159)

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at <https://assist.dla.mil>.

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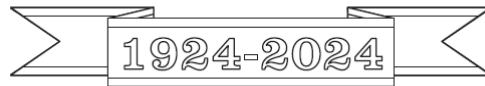
MIL-DTL-41819/64(IH)
9 May 2024

DETAIL SPECIFICATION SHEET

RIBBON ATTACHMENT, CENTENNIAL COMMEMORATION MEDAL, U.S. BORDER PATROL

This specification is approved for use by all
Departments and Agencies of the Department of Defense

The requirements for acquiring the product described herein shall consist of this specification sheet and the latest issue of MIL-R-41819.



DASH NO.

- 1: Regular Size
- 2: Miniature Size

MATERIAL: (-1 and -2) Red Brass 85/15 (UNS Alloy No.C-230)

FINISH: 24K Gold Plated, Matte Finish, Polished Highlights and shall match The Institute of Heraldry Metal Finish Chip Number 8.

DIMENSIONS:

HEIGHT (Overall):

- 1: 3/16 inch (REF)
- 2: 3/32 inch (REF)

WIDTH (Overall):

- 1: 1-1/8 inch (REF)
- 2: 9/16 inch (REF)

THICKNESS (At edge):

- 1: 0.070 inch \pm 0.005 inch
- 2: 0.055 inch \pm 0.005 inch

ATTACHING DEVICE

1. The attaching device shall be a staple-type prong.
2. The prong for -1 shall be two post-type prongs on the horizontal center line 1/4 inch from each end and equidistant apart on the reverse side of the ribbon attachment.

AMSC N/A

FSC 8455

3. The prong for -2 shall be one staple-type prong centered on the reverse side of the ribbon attachment.

NOTE:

The term (REF) refers to the measurements taken from the Government furnished hub or die.

Custodian:
Army - IH

Preparing activity:
Army - IH

Review activity:
DLA - CT

(Project No. 8455-2024-141)

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at <https://assist.dla.mil>.

THICKNESS:

- 1: 0.140 inch \pm 0.010 inch
- 2: 0.075 inch \pm 0.010 inch

DECORATION SET: Decoration set shall consist of a regular size medal, a miniature size medal, a service ribbon, ribbon attachment device, and a lapel button all packaged in a presentation case conforming to MIL-DTL-14633, Type V with a Class 11 pad.

NOTES:

1. The term (REF) refers to the measurements taken from the Government furnished hub or die.
2. The specification slash sheet for the lapel button is MIL-DTL-11484/457.
3. The specification slash sheet for the ribbon for the pendant drape and for the service ribbon is MIL-DTL-11589/724.
4. The specification slash sheet for the ribbon attachment is MIL-DTL-41819/64.

Custodian:
Army - IH

Preparing activity:
Army - IH

Review activity:
DLA - CT

(Project No. 8455-2024-139)

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at <https://assist.dla.mil>.

NOT MEASUREMENT
SENSITIVE

MIL-DTL-11484/457(IH)
9 May 2024

DETAIL SPECIFICATION SHEET

LAPEL BUTTON, CENTENNIAL COMMEMORATION MEDAL, U.S. BORDER PATROL

This specification is approved for use by all
Departments and Agencies of the Department of Defense

The requirements for acquiring the product described herein shall consist of this specification sheet and the issue of MIL-DTL-3628.



MATERIAL: Red Brass 85/15 (UNS Alloy No. C-230)

FINISH: 24K Gold Plated, Matte Finish, Polished Highlights and shall match The Institute of Heraldry Metal Finish Chip Number 8.

DIMENSIONS:

HEIGHT (Overall): 11/16 inch (REF)

WIDTH: 11/16 inch (REF)

THICKNESS (At thickest point): 0.075 inch \pm 0.010 inch.

ATTACHING DEVICE:

1. The attaching device shall be prong with pick and wing type clutch.
2. The prong shall be centered on the vertical center line on the reverse side, 1/4-inch from the top and fused or soldered to the lapel button.

NOTE:

The term (REF) refers to the measurements taken from the Government furnished hub or die.

Custodian:
Army - IH

Preparing activity:
Army - IH

Review activity:
DLA - CT

(Project No. 8455-2024-140)

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at <https://assist.dla.mil>.